MATERIAL SAFETY 3M DATA SHEET 3M Center St. Paul, Minnesota 55144-1000 1-800-364-3577 or (651) 737-6501 (24 hours) Copyright, 2001, Minnesota Mining and Manufacturing Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: 1) the information is copied in full with no changes unless prior agreement is obtained from 3M, and 2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon. DIVISION: ENGINEERED ADHESIVES TRADE NAME: 3M 6089/ 6090/ 6092 / 6094 Photomount Adhesive ID NUMBER/U.P.C.: 62-4687-0921-7 - 62-4687-0926-6 00-21200-31319-6 62-4687-0933-2 00-21200-31319-6 62-4687-0934-0 00-21200-39293-1 62-4687-0937-3 00-21200-45264-2 62-4687-3730-9 00-21200-30069-1 62-4687-4826-4 - 62-4687-4830-6 00-21200-30070-7 62-4687-4835-5 00-21200-30071-4 ISSUED: May 18, 2001 SUPERSEDES: March 21, 2001 DOCUMENT: 07-8161-7 1. INGREDIENT C.A.S. NO. PERCENT PETROLEUM DISTILLATE..... 64742-49-0 35 - 45 - 35 25 PROPANE..... 74-98-6 NON-VOLATILE COMPONENTS - N.J. TRADE SECRET REGISTRY NO. 04499600-6166P++.. TradeSecret 10 - 20 10 - 20 .5 ISOPROPYL ALCOHOL..... 67-63-0 - 1.5 IN CASE OF EMERGENCY: THE NUMBERS AT THE TOP OF THIS PAGE PROVIDE 24 HOUR RESPONSE FROM ANY PHONE FOR ALL EMERGENCIES WITH THIS PRODUCT. The components of this product are in compliance with the chemical notification requirements of TSCA. ++Synthetic rubber, resin and stabilizers. Non-hazardous according to WHMIS. Non-WHMIS controlled. PHYSICAL DATA _____ BOILING POINT:..... Compressed gas VAPOR PRESSURE:..... Compressed gas VAPOR DENSITY:..... N/A EVAPORATION RATE:.... N/A SOLUBILITY IN WATER:.... neglig. SPECIFIC GRAVITY:..... 0.661 Water=1 _____ Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately MSDS: 3M 6089/ 6090/ 6092 / 6094 Photomount Adhesive PAGE 2 May 18, 2001

2. PHYSICAL DATA (continued) _____ PERCENT VOLATILE:..... ca. 85 % by wt pH:..... N/A VISCOSITY:..... N/A MELTING POINT:..... N/D APPEARANCE AND ODOR: liquid in aerosol, CLEAR-TRANSCLUCENT 3. FIRE AND EXPLOSION HAZARD DATA _____ FLASH POINT:..... -50.00 F FLAMMABLE LIMITS - LEL:..... N/A FLAMMABLE LIMITS - UEL:..... Flam.Gas AUTOIGNITION TEMPERATURE:..... N/D EXTINGUISHING MEDIA: Water spray, Carbon dioxide, Dry chemical, Foam SPECIAL FIRE FIGHTING PROCEDURES: Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head. Water may not effectively extinguish fire; however, it should be used to keep fireexposed containers and surfaces cool and prevent explosive rupture. For leaks or spills which have not ignited, water spray can be used to disperse the flammable vapor and protect personnel attempting to stop the leak. UNUSUAL FIRE AND EXPLOSION HAZARDS: Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. NFPA HAZARD CODES: HEALTH: 2 FIRE: 4 REACTIVITY: 0 AEROSOL STORAGE: 3 UNUSUAL REACTION HAZARD: none OSHA FIRE HAZARD CLASS: Class IB Flammable Liquid 4. REACTIVITY DATA _____ STABILITY: Stable _____ Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately MSDS: 3M 6089/ 6090/ 6092 / 6094 Photomount Adhesive May 18, 2001 PAGE 3 _____ 4. REACTIVITY DATA (continued)

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID: Heat. HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur. HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Monoxide and Carbon Dioxide, Aldehydes, Hydrocarbons. 5. ENVIRONMENTAL INFORMATION SPILL RESPONSE: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Ventilate area. Extinguish all ignition sources. Contain spill. Cover with inorganic absorbent material. Collect spilled material. Collect using non-sparking tools. Clean up residue. Place in an approved metal container. **RECOMMENDED DISPOSAL:** Incinerate in an industrial or commercial facility. Facility must be capable of handling aerosol cans. Dispose of completely absorbed waste product in a hazardous waste facility. Reclaim if feasible. RECYCLE EMPTY AEROSOL CONTAINERS WHERE AVAILABLE. ENVIRONMENTAL DATA: Not determined. **REGULATORY INFORMATION:** Volatile Organic Compounds: ca. 72 %. Volatile Organic Compounds: 475 gms/liter calculated per SCAQMD rule 443.1. VOC Less H2O & Exempt Solvents: 537 gms/liter calculated per SCAQMD rule 443.1. Hazardous Air Pollutants: 0 % by wt. Since regulations vary, consult applicable regulations or authorities before disposal. In the event of an uncontrolled release of this material, the user should determine if the release qualifies as a reportable quantity. U.S. EPA Hazardous Waste Number = D001 (Ignitable) EPCRA HAZARD CLASS: FIRE HAZARD: Yes PRESSURE: Yes REACTIVITY: No ACUTE: Yes CHRONIC: Yes _____ Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately MSDS: 3M 6089/ 6090/ 6092 / 6094 Photomount Adhesive PAGE 4 May 18, 2001 _____ 6. SUGGESTED FIRST AID _____ EYE CONTACT:

Immediately flush eyes with large amounts of water. Get immediate

SKIN CONTACT: Flush skin with large amounts of water. If irritation persists, get medical attention. INHALATION: Remove person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, get immediate medical attention. IF SWALLOWED: Do not induce vomiting. Drink two glasses of water. Call a physician. 7. PRECAUTIONARY INFORMATION _____ EYE PROTECTION: Avoid eye contact with vapor, spray, or mist. Wear safety glasses with side shields. SKIN PROTECTION: Avoid prolonged or repeated skin contact. **RECOMMENDED VENTILATION:** Do not use in a confined area or areas with little or no air movement. If exhaust ventilation is not adequate, use appropriate respiratory protection. Provide ventilation adequate to control vapor concentrations below recommended exposure limits and/or control spray or mist. **RESPIRATORY PROTECTION:** Avoid breathing of vapors, mists or spray. Select one of the following NIOSH approved respirators based on airborne concentration of contaminents and in accordance with OSHA regulations: half-mask organic vapor respirator. PREVENTION OF ACCIDENTAL INGESTION: Do not ingest. **RECOMMENDED STORAGE:** Store at temperature below 120 degrees F (49 degrees C). Store out of direct sunlight. Keep out of the reach of children. Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately MSDS: 3M 6089/ 6090/ 6092 / 6094 Photomount Adhesive May 18, 2001 PAGE 5 _____ 7. PRECAUTIONARY INFORMATION (continued) _____ FIRE AND EXPLOSION AVOIDANCE: Aerosol container contains flammable gas under pressure. Keep away from heat, sparks, open flame, and other sources of ignition. Extremely flammable liquid and vapor. Do not pierce or burn

container, even after use. No smoking while handling this material.

medical attention.

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
PETROLEUM DISTILLATE	50	PPM	TWA	CMRG	
PROPANE	1000	PPM	TWA	OSHA	
PROPANE	2500	PPM	TWA	ACGIH	
NON-VOLATILE COMPONENTS - N.J.					
TRADE SECRET REGISTRY NO. 04499600-					
6166P++	NONE	NONE	NONE	NONE	
ACETONE	500	PPM	TWA	ACGIH	
ACETONE	750	PPM	STEL	ACGIH	
ACETONE	750	PPM	TWA	OSHAV	
	OSHA	VACATED	PEL		
ACETONE	1000	PPM	STEL	OSHAV	
	OSHA	VACATED	PEL		
ACETONE	1000	PPM	TWA	OSHA	
ISOPROPYL ALCOHOL	400	PPM	TWA	ACGIH	
ISOPROPYL ALCOHOL	500	PPM	STEL	ACGIH	
ISOPROPYL ALCOHOL	400	PPM	TWA	OSHA	
ISOPROPYL ALCOHOL	500	PPM	STEL	OSHA	

* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Exposure Guidelines
- OSHA: Occupational Safety and Health Administration
- OSHAV: Occupational Safety and Health Administration Vacated PEL. Vacated Permissible Exposure Limits (PEL) are enforced as the OSHA PEL in some states. Check with your local regulatory authority.
- NONE: None Established

May be absorbed through the skin and produce effects similiar to those caused by inhalation and/or ingestion. INHALATION: Intentional concentration and inhalation may be harmful or fatal. Central Nervous System Depression: signs/symptoms can include headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness. Irritation (upper respiratory): signs/symptoms can include soreness of the nose and throat, coughing and sneezing. IF SWALLOWED: Ingestion is not a likely route of exposure to this product. WHILE THE FOLLOWING EFFECTS ARE ASSOCIATED WITH ONE OR MORE OF THE INDIVIDUAL INGREDIENTS IN THIS PRODUCT AND ARE REQUIRED TO BE INCLUDED ON THE MSDS BY THE U.S. OSHA HAZARD COMMUNICATION STANDARD, THEY ARE NOT EXPECTED EFFECTS DURING FORESEEABLE USE OF THIS PRODUCT. Irritation of Gastrointestinal Tissues: signs/symptoms can include pain, vomiting, abdominal tenderness, nausea, blood in vomitus, and blood in feces. _____ SECTION CHANGE DATES

HEADING

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately MSDS: 3M 6089/ 6090/ 6092 / 6094 Photomount Adhesive May 18, 2001 PAGE 7

SECTION CHANGED SINCE March 21, 2001

ISSUE

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