Material Safety Data Sheet

Data prepared: June 4, 2002 Data revised: August 2005

I. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY

Product Name: Gorilla Glue®

Product Type: Polyurethane adhesive for wood and wood substrates

Distributor: The Gorilla Glue Company

4550 Red Bank Expressway Cincinnati, OH 45227

Tel: (513) 271-3300 Fax: (513) 527-3742

Emergency: During business hours: The Gorilla Glue Company: (800) 966-3458.

Outside business hours: Prosar International Poison Center: (800) 420-7186.

2. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nameCAS No.% contentUrethane prepolymertrade secret60-70Polymeric MDI*9016-87-930-40

*MDI: 4,4'-Diphenylmethane diisocyanate. Polymeric MDI is a mixture of monomeric MDI, isomeres and homopolymer.

3. HAZARDS IDENTIFICATION

Vapors from the product may be irritating to the eyes, respiratory system and skin. MDI in product is a strong sensitiser, resulting in possible allergic reactions. Skin and eye contact may cause irritation and sensitisation.

4. FIRST AID MEASURES

Inhalation Move affected individual to fresh air, administer oxygen and artificial respiration as

necessary. Call doctor if any problem persists.

Eye contact Flush eyes for at least 20 minutes while holding eyelids open. Seek medical attention.

Skin contact Remove contaminated clothes immediately, and wash skin thoroughly with soap and warm

water. Get medical attention if irritation or sensitization develops or persists.

Ingestion Product is not intended to be ingested or eaten. If this product is ingested, severe

irritation or blockage of the gastrointestinal tract may occur, and should be treated

symptomatically. Call doctor or ambulance.

5. FIRE FIGHTING MEASURES

Upper flammable limit (UFL): Not determined Lower flammable limit (LFL): Not determined

NFPA: Health -3, Flammability -1, Reactivity -1 Health -3, Flammability -1, Reactivity -1

General fire hazards

Down-wind personnel must be evacuated. Do not reseal contaminated containers; a chemical reaction generating carbon dioxide gas pressure may occur resulting in rupture of the container. Dense smoke is emitted when product is burned without sufficient oxygen. When using water spray, boil-over may occur when product temperature reaches the boiling point of water, and the reaction forming carbon dioxide will accelerate. MDI vapor and other gases may be generated by thermal decomposition.



Special hazards in fire

In case of fire, formation of carbon monoxide, carbon dioxide, nitrogen oxide, isocyanate vapor, and traces of hydrogen cyanide is possible.

Extinguishing Media

Carbon dioxide, dry powder, and foam. In cases of large scale fires, alcohol-resistant foams are preferred. If water is used, it should be used in very large quantities. The reaction between water and isocyanate may be vigorous.

Required special protective equipment for fire-fighters

Fire fighters should wear full-face, self-contained breathing apparatus and impervious protective clothing. Fire fighters should avoid inhaling any combustion products.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Wear full-protective clothing and respiratory protection as required to maintain exposures during clean-up below the applicable exposure limits.

Environmental precautions

Do not discharge spillage into drains. Dam remainders with sand, earth, or other suitable absorbent. MDI in contaminated areas can be neutralised with an ammonia/water solution (90% water, 3-8% ammonia, plus 2% detergent. Use 10 parts neutraliser per one part isocyanate.)

Clean-up procedures

Dispose of spilled material in accordance with federal, state, and local regulations in permitted hazardous waste management facility. Incineration is the preferred method of disposal. Empty containers must be handled with care due to product residue. Do not heat or cut empty containers with electric or gas torch.

7. HANDLING AND STORAGE

Handling

Avoid skin and eye contact. Avoid inhalation of fumes. Smoking, eating and drinking are not allowed in the work-place. Personal protection: see Section 8.

Storage

Keep product away from sources of alcohols, amines, or other materials that react with dissocyanates. Avoid prolonged heating above $160^{\circ}\text{C}/320^{\circ}\text{F}$. Store product in tightly closed containers in a well-ventilated place and in accordance with national regulations. Keep out of reach of children.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

For exposure controls see Section 15.

Component exposure limits

Name	CAS no.	ppm	mg/m³
4,4'-Diphenylmethane diisocyanate	101-68-8	0.02	0.2

Personal protection equipment

General Wear suitable protective clothing, protective gloves and protective goggles/mask. **Suitable materials for** Natural latex - NR (>= 0.5 mm)

safety gloves Polychloroprene – CR (>= 0.5mm)

Nitrile rubber – NBR (>= 0.35mm)
Butyl rubber – IIR (>= 0.5 mm)



Suitable materials Polyethylene/ethylene vinyl alcohol laminate **for clothing** (PE/VAL) has been reported as an effective

material of construction for chemical protective

clothing for MDI.

Respiratory protection Must be used if concentration above the critical values.

Hand protection Use protective lotion or gloves.

Eyes protection Chemical goggles or full face shields are recommended. An eyewash fountain

and safety shower should be available in the work area. Contact lenses

should not be worn when working with this product.

Skin protection Wear special gloves and working clothes to avoid skin irritation or sensitization.

Depending on operation, chemical resistant boots, overshoes, and apron may also

be required.

Ventilation If vapor or mist is generated during processing or use, local exhaust ventilation

should be provided to maintain exposures below the applicable limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical form.....Liquid

 Color
 Dark-brown

 Odor
 Mild amine

 Boiling point
 368°C (>694°F)

 Flash point
 >250°C (>482°F)

Viscosity 5,500 – 8,500 mPa.s at 25°C (77°F)

Solubility in water Reacts

pH..... Not applicable

Percent volatile.....0%

10. STABILITY AND REACTIVITY

Stability

The product is stable under the recommended handling and storage conditions (see Section 7).

Hazardous decomposition products

By exposure to high temperature, hazardous decomposition products may develop, such as isocyanate vapor and mist, carbon dioxide, carbon monoxide, nitrogen oxide, and traces of hydrogen cyanide.

Hazardous reaction

Exothermic reaction with amines and alcohols; reacts with water forming heat, CO_2 , and insoluble polyurea. The combined effect of CO_2 and heat can produce enough pressure to rupture a closed container.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity LD₅₀ oral, rat: > 5000 mg/kg

Carcinogenicity Gorilla Glue, with the exception of unavoidable ubiquitous traces, does not contain any

substances currently classified by EU Council Directive 67/548/EEC, its amendments and

adaptations to technical progress, as a carcinogen category 1, 2 or 3.

Inhalation May cause irritation of the mucous membranes of nose, throat or trachea.

Skin contact Prolonged or repeated contact may result in dermatitis, either irritative or allergic.

Eye contact May result in conjunctiva irritation and mild corneal opacity.

Medical information Symptomatic treatment. Page 3 of 4



12. ECOLOGICAL INFORMATION

The product should not be discharged into drains or streams.

Biodegradability 0% after 28 days

Acute fish toxicity LC0 = > 1000 mg/l (96 hrs.)Toxicity for daphnia EC 50 = > 1000 mg/l (24 hrs.)Acute bacteria toxicity EC 50 = > 100 mg/l (3 hrs.)

13. DISPOSAL CONSIDERATIONS

The product remnants are classified as chemical waste. Dispose of waste according to local, state, federal, and provincial environmental regulations.

14. TRANSPORTATION INFORMATION

This product is not classified as hazardous material for transport.

UN number - Sea transport

Packaging group - IMDG class

Land transport Correct technical name

Transport class - Other information

Risk code - Air transport

Name according to bill of freight - ICAO/IATA class Not restr.

Other information - Correct technical name -

Other information -

15. REGULATION INFORMATION

This product and its components are listed on the TSCA 8(b) inventory.

Hazard designation Xn – Harmful.

Contains 4,4'- Diphenylmethane diisocyanate (MDI), isomere.

R-phrases 20 – Harmful by inhalation.

36/37/38 – Irritating to eyes, respiratory system and skin.

42/43 - May cause sensitization by inhalation and skin contact.

S-phrases 23 – Do not breathe gas/fumes/vapor/spray.

36/37 - Wear suitable protective clothing and gloves.

45 - In case of accident or if you feel unwell, seek medical advice immediately (show the

label where possible).

Any existing national regulations on the handling of isocyanates must be observed.

16. OTHER INFORMATION

The information herein is presented in good faith and believed to be accurate as of the effective date given. However, no warranty, expressed or implied, is given. It is the buyer's responsibility to ensure that its activities comply with federal, state or provincial, and local laws.

Date 08/01/2005 Gorilla Glue Safety Data Sheet